ENCOR® 1219

TEXTILE & NONWOVENS ARKEMA COATING RESINS

Product Application details	${\sf ENCOR}^{\circledast}$ 1219 is an acrylic binder, free from APE surfactants. Drying the product over its minimum film forming temperature, a transparent, flexible and low tack film is obtained.	
	${\sf ENCOR}^{\circledR}$ 1219 is ideally suited for foam applications in the textile (e.g. coat nonwoven industries.	ing, lamination) and
Performance Benefits	Excellent foamabilityHeat sealing compatible	
Polymer Type	Acrylic Copolymer	
Sales Specifications	Solid Content at 105°C, % (ISO 3251)	49 - 51
	pH (ISO 976)	3.0 - 4.0
	Viscosity at 23°C, mPa.s (Brookfield RVT, 100rpm, sp2) (ISO 2555)	50 - 200
Other Characteristics ¹	Stabilizing system	А
	Tg (DSC), °C	- 12
	Density / Specific Gravity at 23°C, g/ml (ISO 2811)	1.06
	Average Particle size, nm (ISO 13321)	200
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications	
Formulation Guidelines	To improve solvent resistance, external curing agent(s) can be added.	



Product Safety

Please refer to the corresponding Safety Data Sheet.

Storage & Handling

ENCOR® 1219 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided.

The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing.

In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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Arkema Coating Resins

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